



# Transition Liner

An Elastic, knitted Inversion Liner, manufactured with the right combination of properties to give an exact fit in a 4 inch (100mm) pipe and expand out to fit the 6 inch Portion. Despite the expansion the material still offers a true 3.5mm thick drain liner. The Liner is coated with a polymer resistant to Silicates, Polyesters or Epoxies. The elastic properties of the coating means that it can be inverted with a water tower, typically from a head height of around 2m. The liner negotiates 90 degree bends in drain pipes with minimal wrinkling

<b>Liner Size Availability</b>	4, 5, 6 (100,125,150mm)
<b>Coating stiffness</b>	Soft PU/PVC Blend
<b>Movement Inversion head</b>	Low
<b>Burst Pressure</b>	Low- Medium
<b>Suitable Resins</b>	Most Epoxies, Polyesters, Silicates
<b>Temp Resistance</b>	50 deg C (130 deg F)
<b>Method of seam</b>	Stitched + Welded Tape
<b>Thickness Availability</b>	3.5 - 4.5mm
<b>Bends ability</b>	90 deg
<b>Liners Stretch capability</b>	33%
<b>Supply Packaging sizes</b>	100m (320ft)
<b>Possible CIPPTechniques</b>	Direct Inversion, Invert and Invert, Invert and Inflate, Double Inversion
<b>Possible Lining Processes</b>	PlumbLiner, Clean Out Liner